

中华人民共和国第一届职业技能大赛

甘肃选拔赛

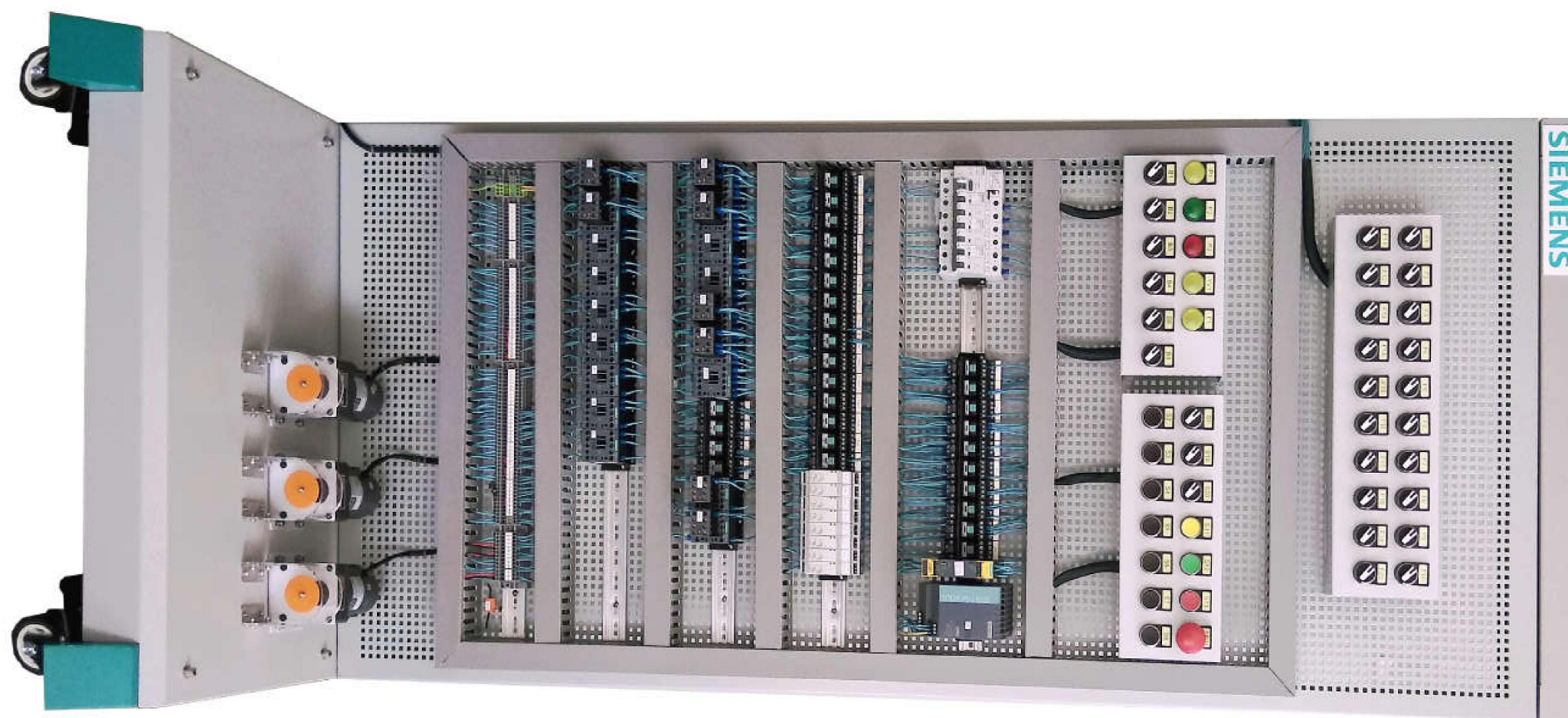
工业控制项目



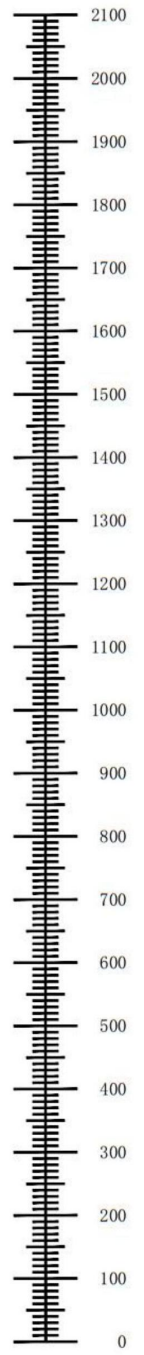
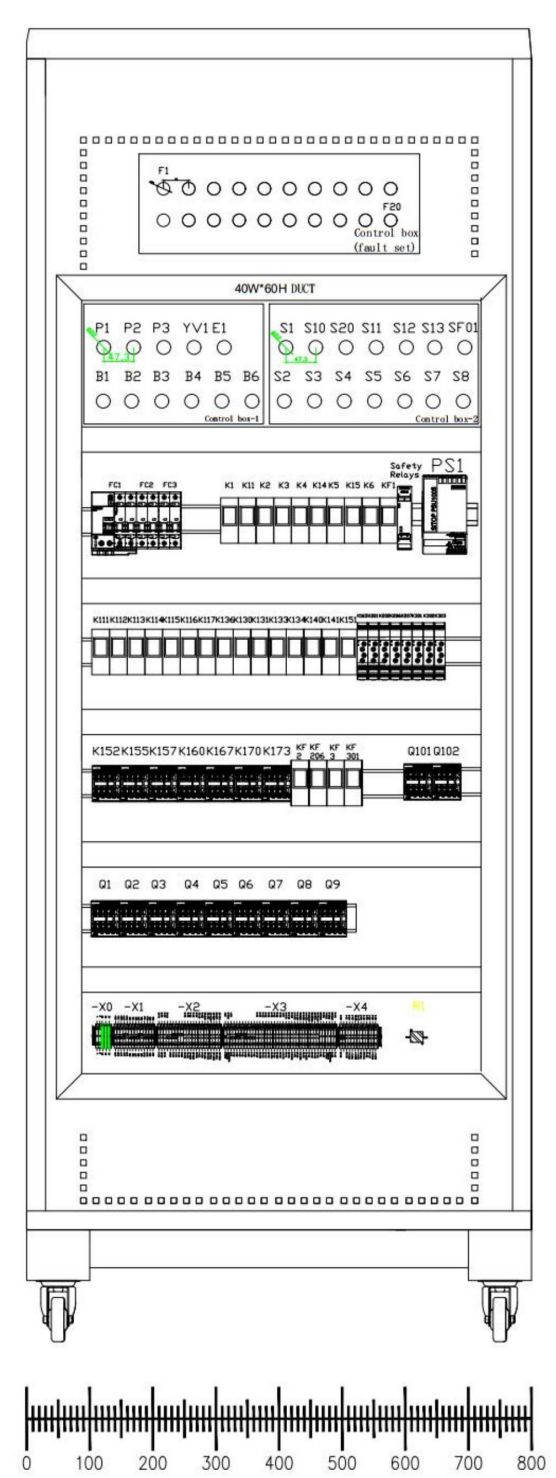
样卷-模块B-故障排除

工位编号: _____

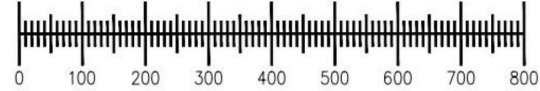
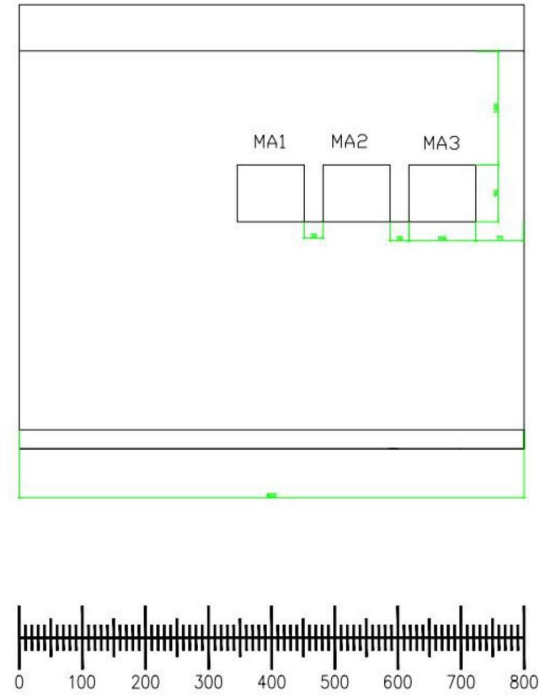
参赛编号: _____

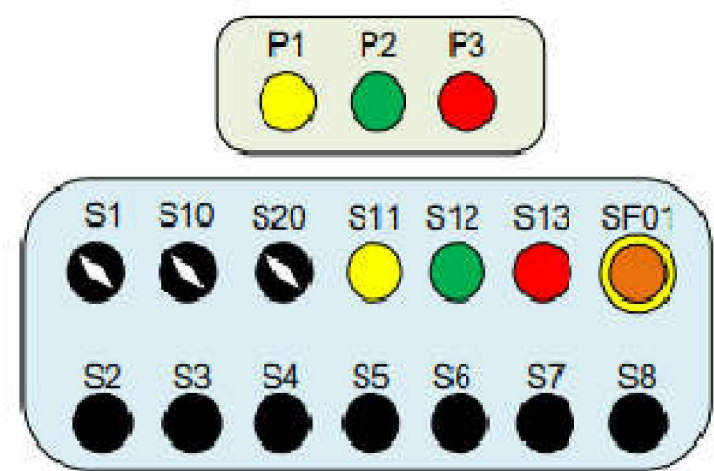
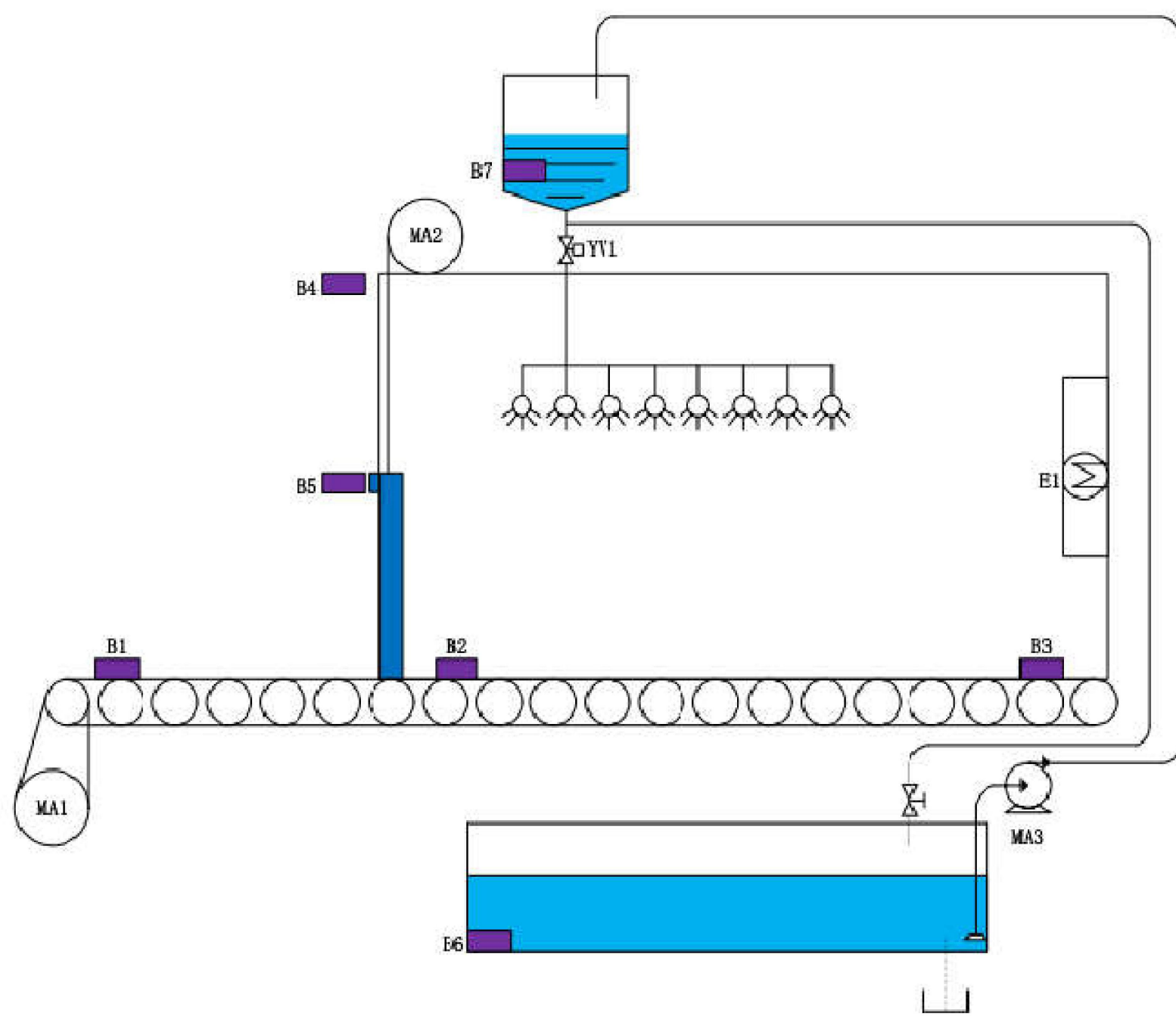


Main view

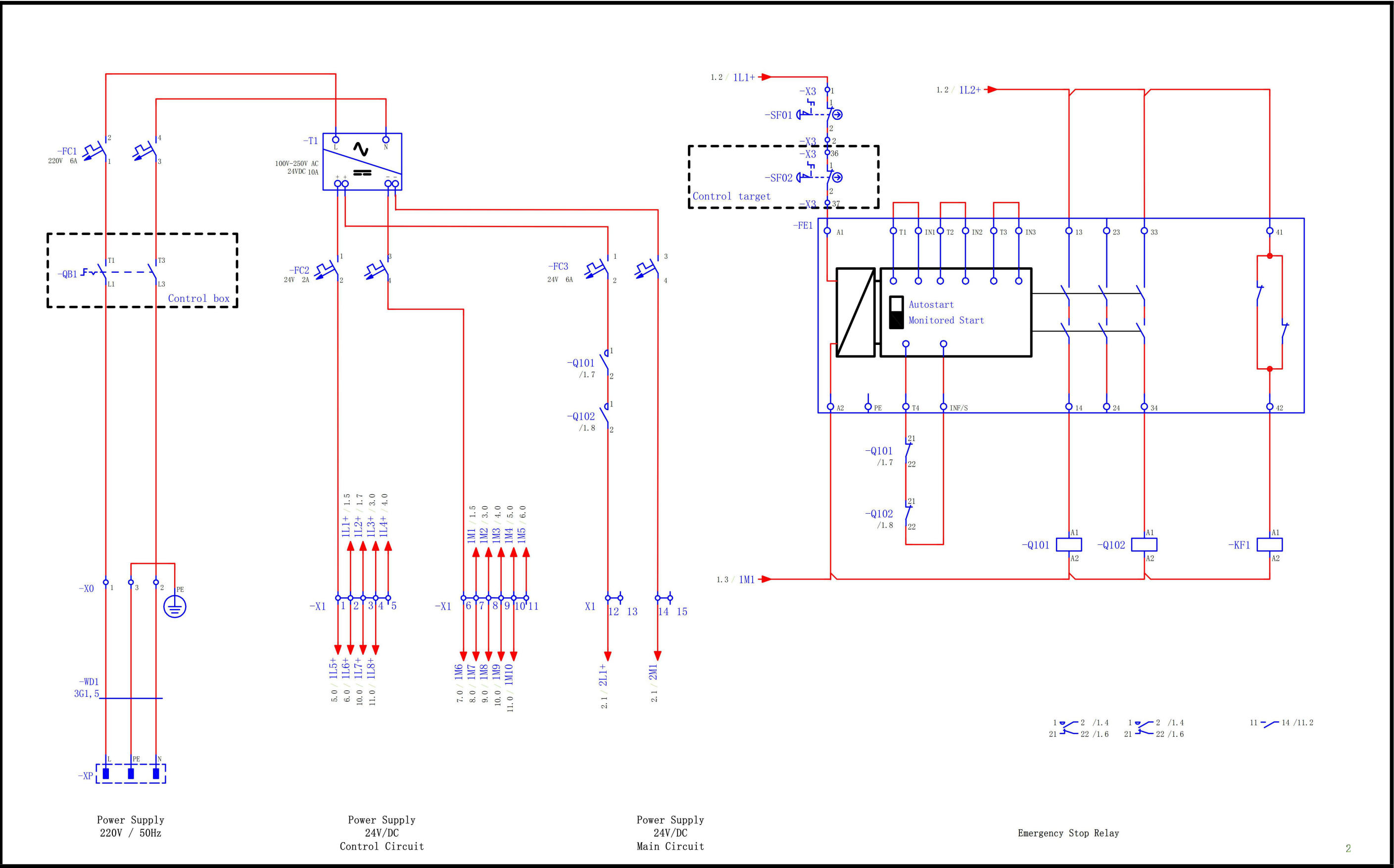


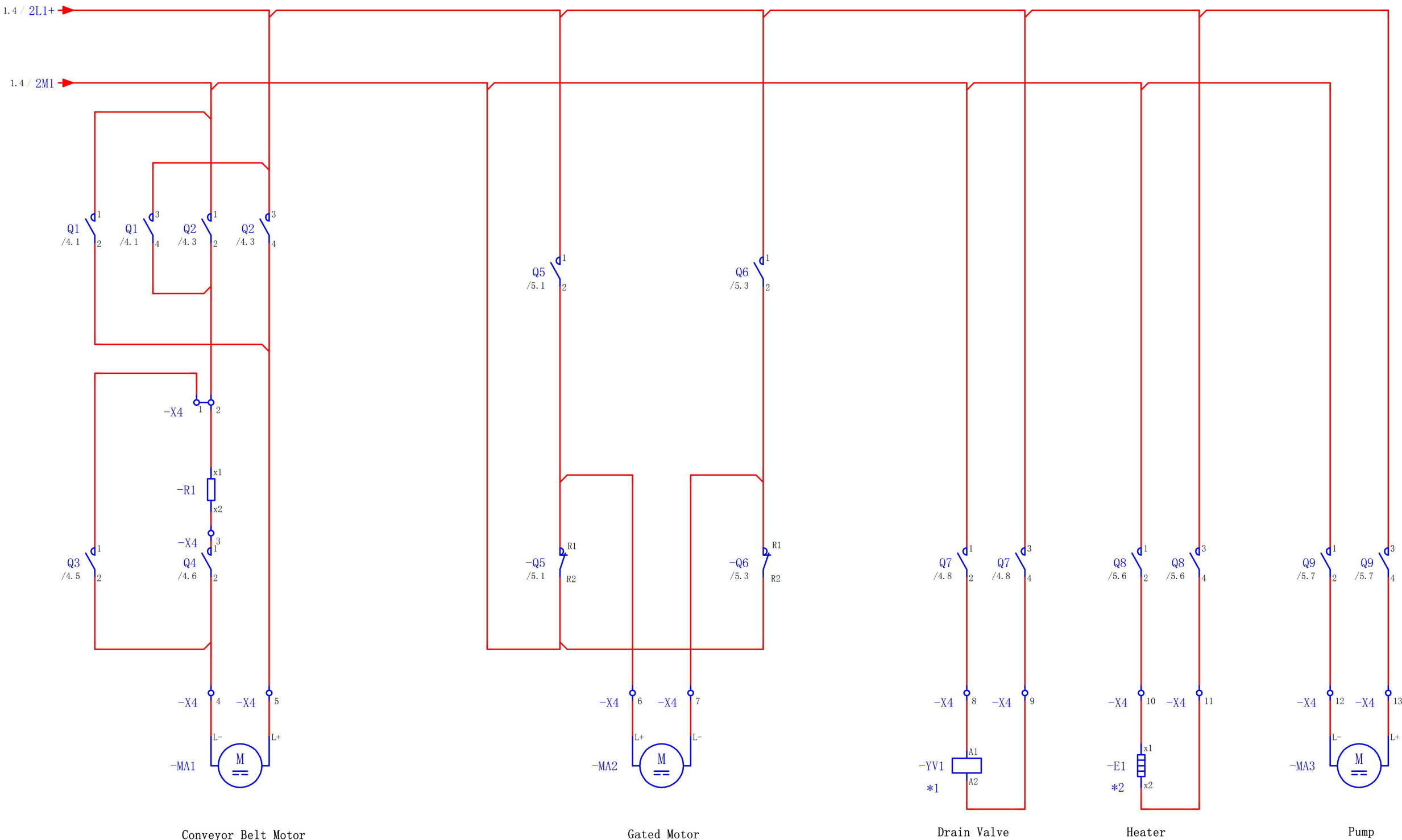
Top view





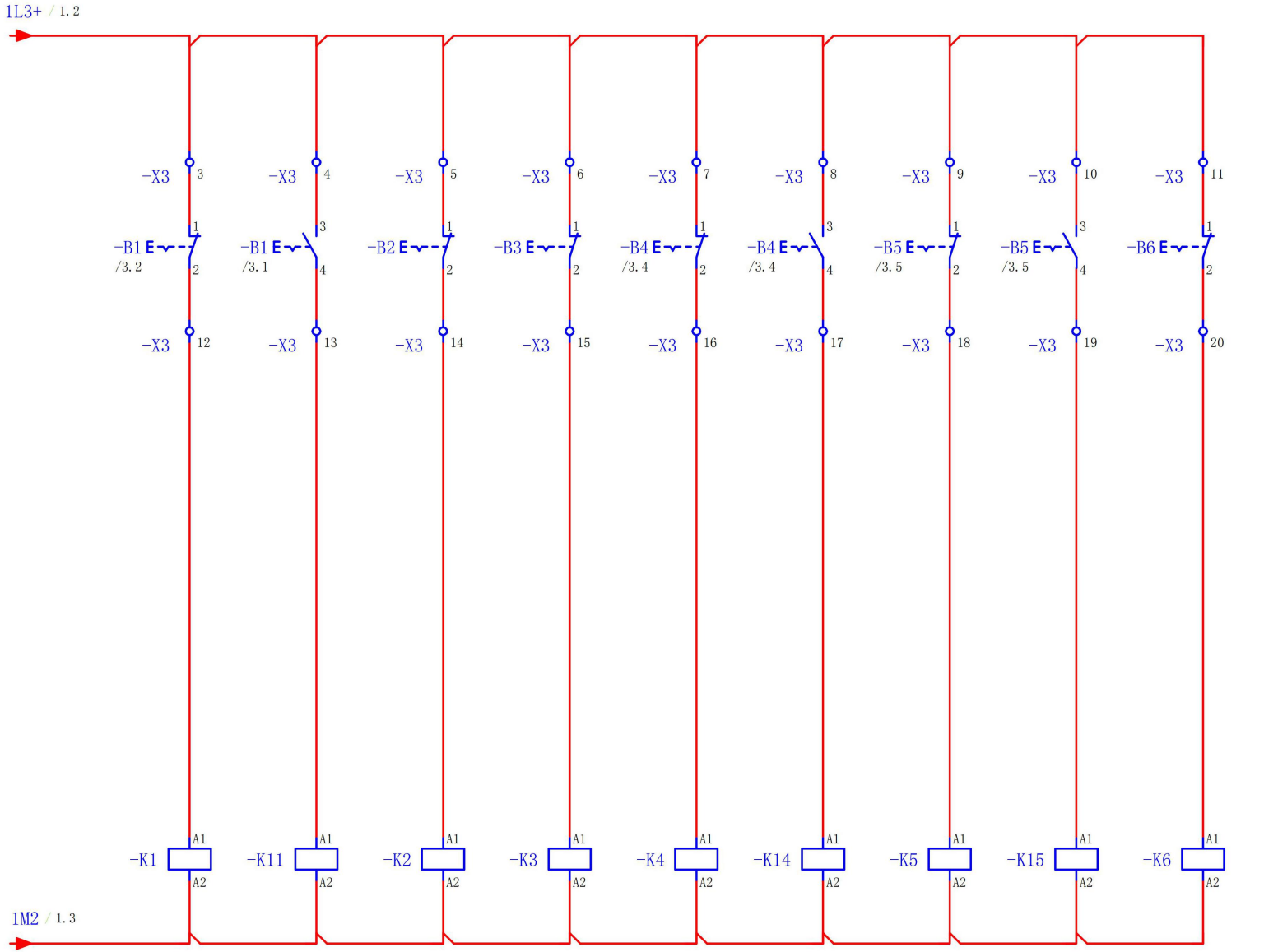
- P1: Manual Mode
P2: Auto Mode
P3: Alarm
- S1: Manual/Auto
S10: Reset/Cycle
S20: Warming Select
- S2: Test Button
S3: Test Button
S4: Test Button
S5: Test Button
S6: Test Button
S7: Test Button
S8: Test Button
- S11: Reset Button
S12: Start Button
S13: Stop Button





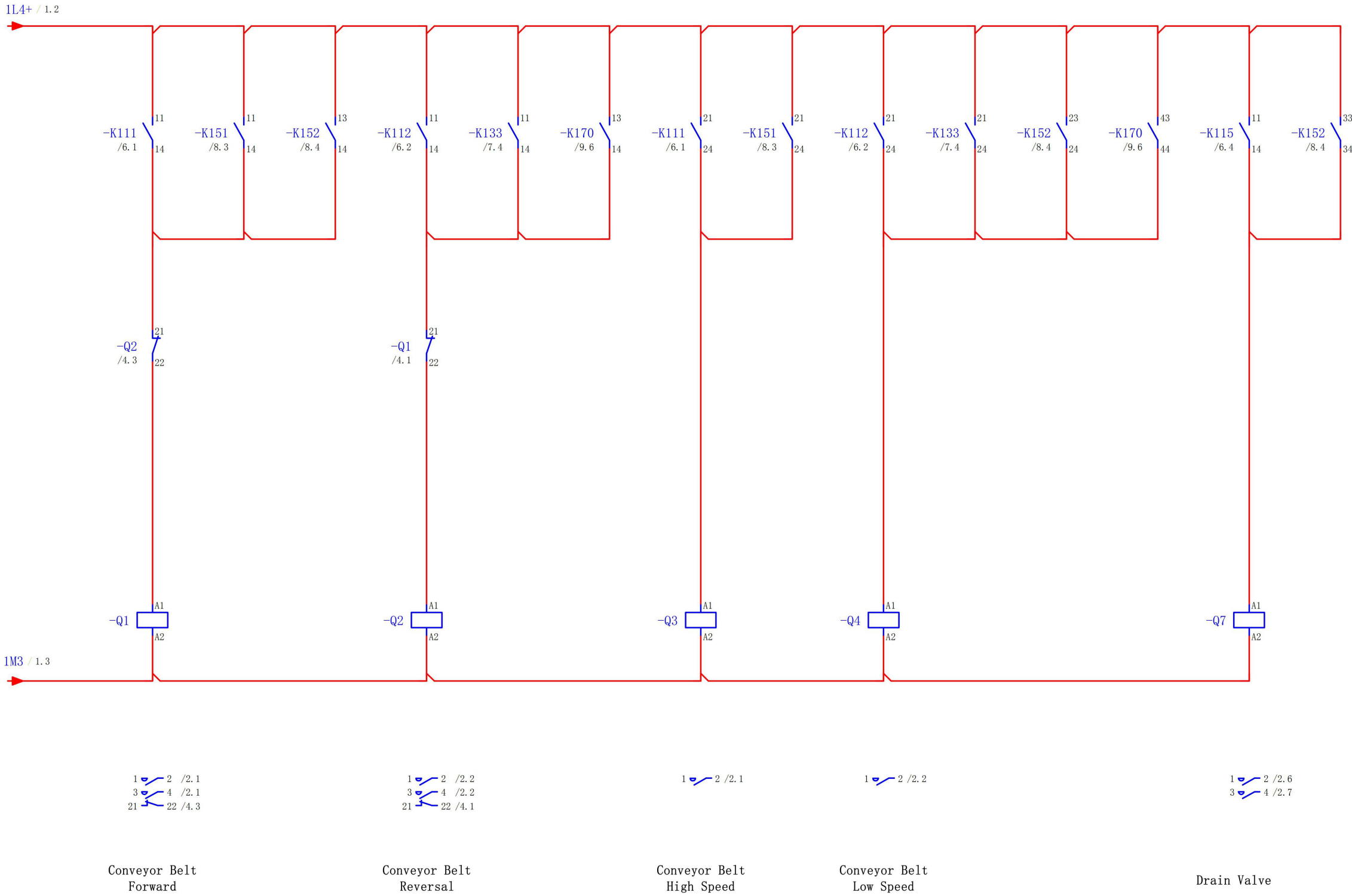
Notice

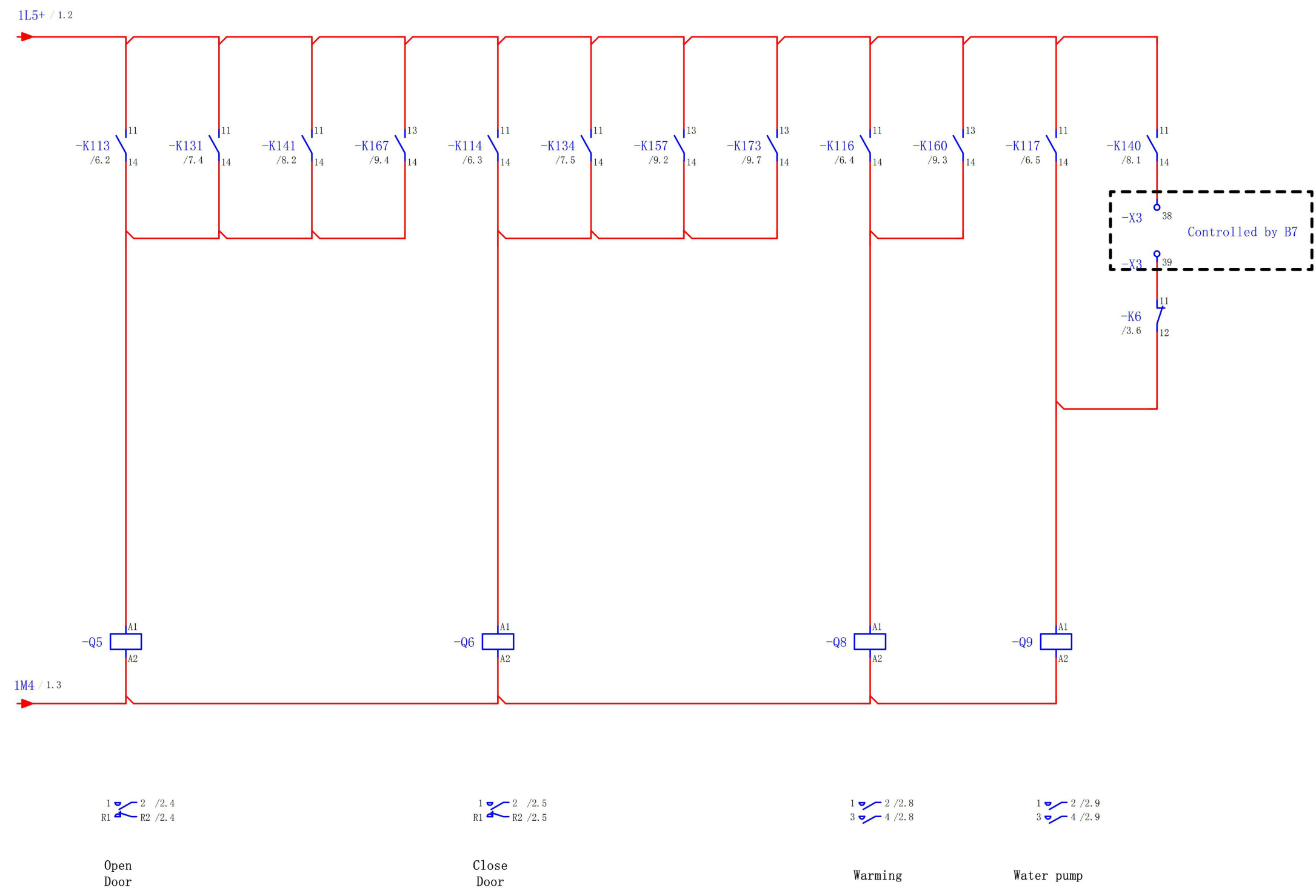
*1 *2
In this device ,we use the
YELLOW LAMP to indicate
the YV1 and E1.

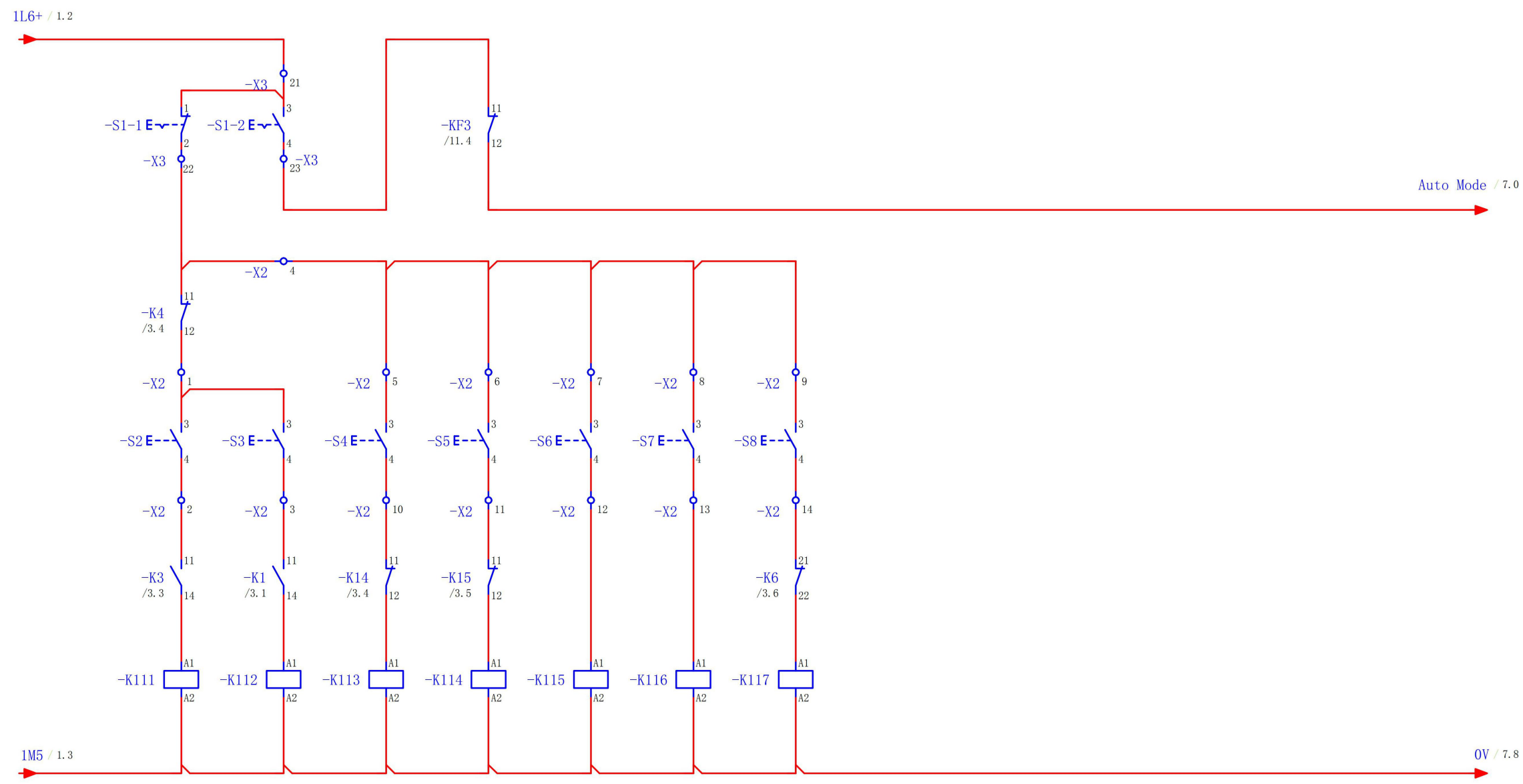


11 — 14 /6.2	11 — 14 /7.1	11 — 12 /8.4	11 — 14 /6.1	11 — 12 /6.1	11 — 12 /6.2	11 — 14 /7.5	11 — 12 /6.3	11 — 12 /5.7
21 — 24 /7.4	21 — 22 /7.2		21 — 22 /9.2	21 — 24 /7.4	21 — 24 /8.3	21 — 22 /9.3	21 — 24 /7.1	21 — 22 /6.5
31 — 32 /7.5	31 — 34 /9.7		31 — 32 /9.2	31 — 32 /7.4	31 — 34 /9.6	31 — 34 /9.7	31 — 32 /7.2	31 — 32 /8.1
41 — 44 /11.6	41 — 44 /11.6		41 — 42 /9.6	41 — 44 /11.6	41 — 44 /11.6	41 — 44 /11.7	41 — 44 /11.7	41 — 44 /11.7

Origin Position	Start Cleaning	Cleaning Finish	Door Open	Door Closed	Tank Low Level
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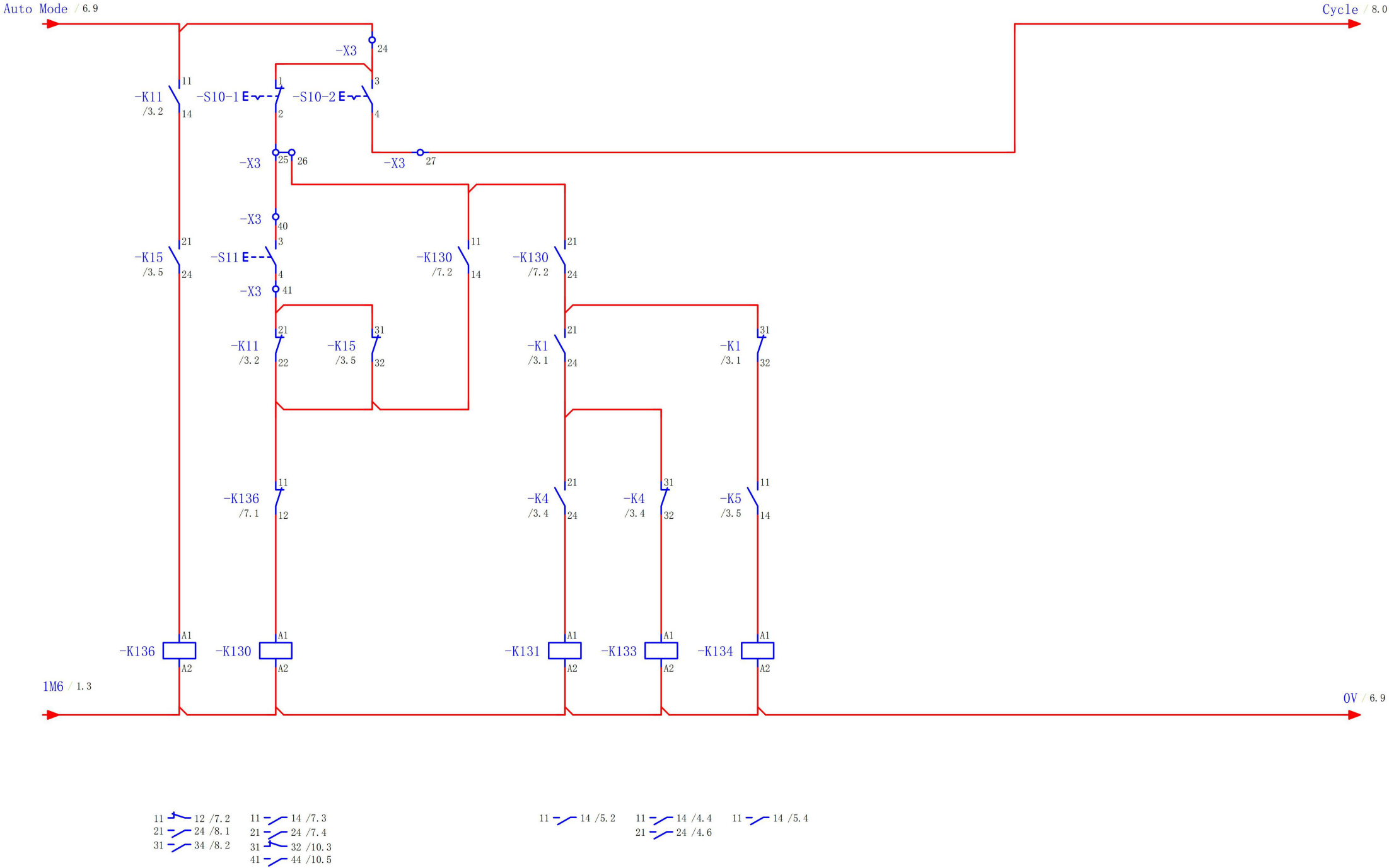


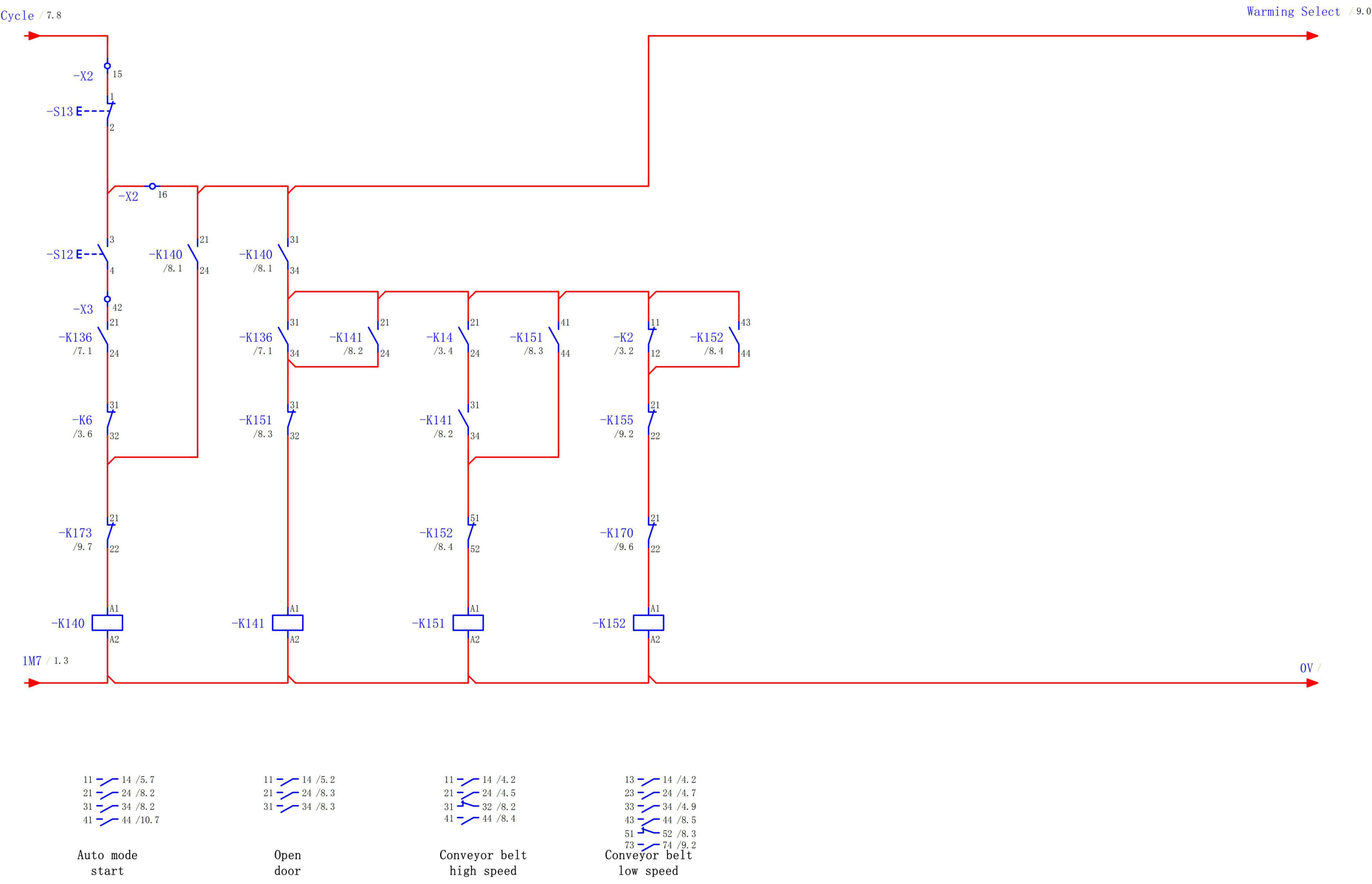




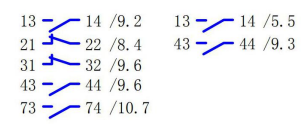
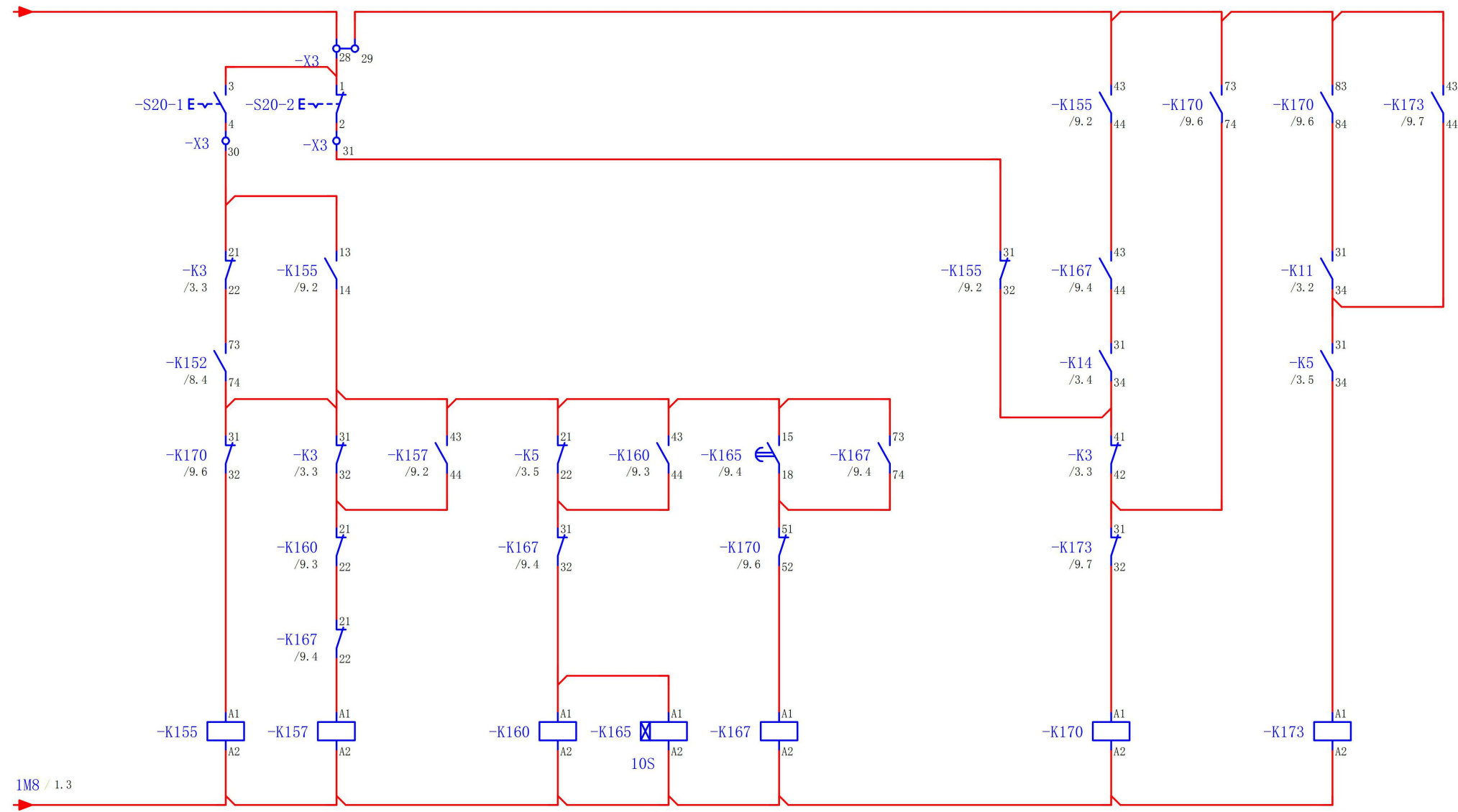
11 / 14 /4.1	11 / 14 /4.3	11 / 14 /5.1	11 / 14 /5.3	11 / 14 /4.8	11 / 14 /5.6	11 / 14 /5.7
21 / 24 /4.5	21 / 24 /4.6	21 / 24 /10.2	21 / 24 /10.3	21 / 24 /10.3	21 / 24 /10.4	21 / 24 /10.5
31 / 34 /10.1	31 / 34 /10.2					

Conveyor Belt High Speed Test	Conveyor Belt Low Speed Test	Open Door Test	Close Door Test	Drain Valve Test	Heater Test	Pump Test
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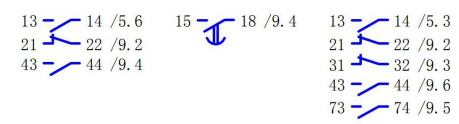


Warming Select / 8.9



Warming
Select

Close
Door



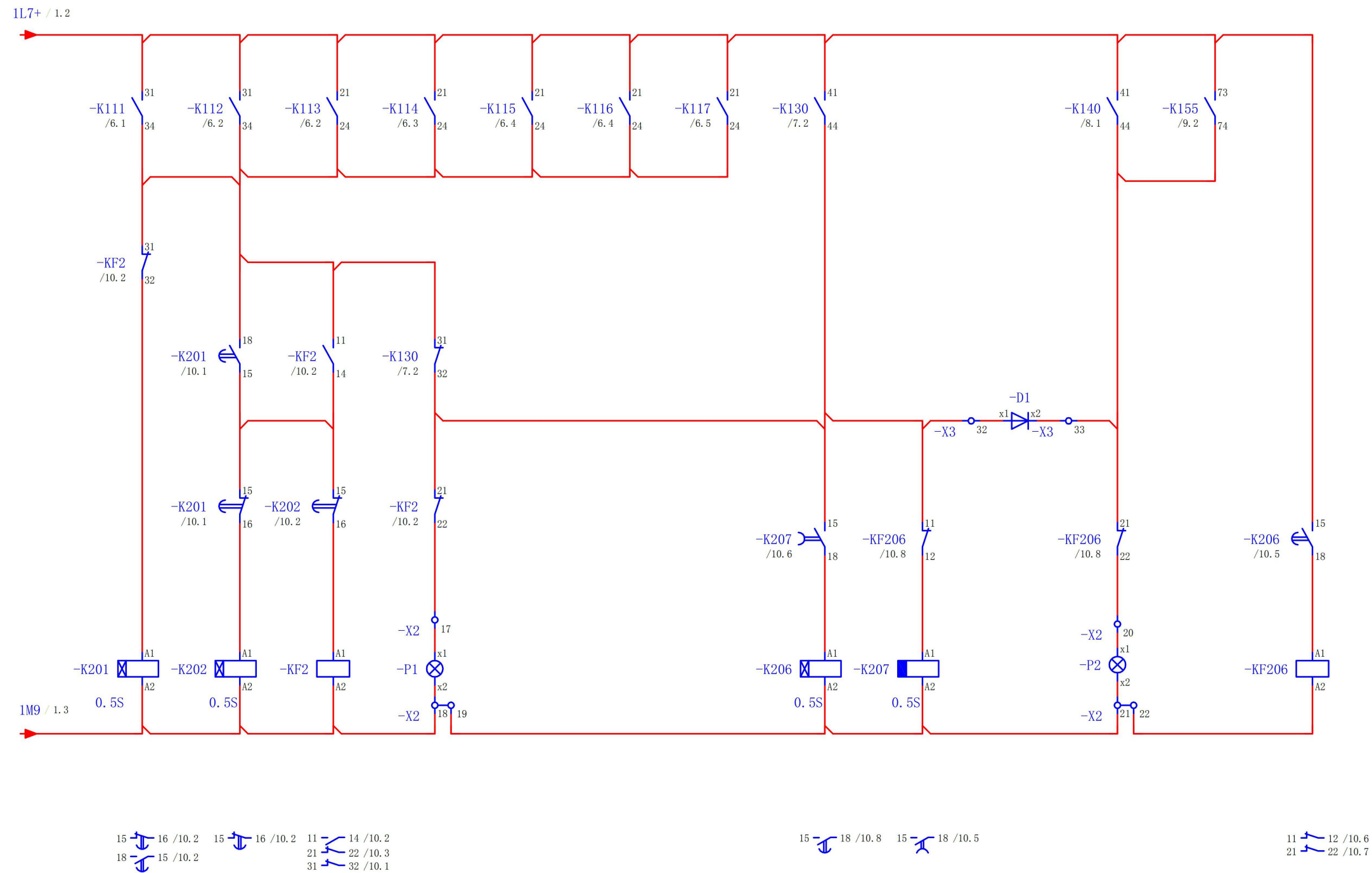
Heat

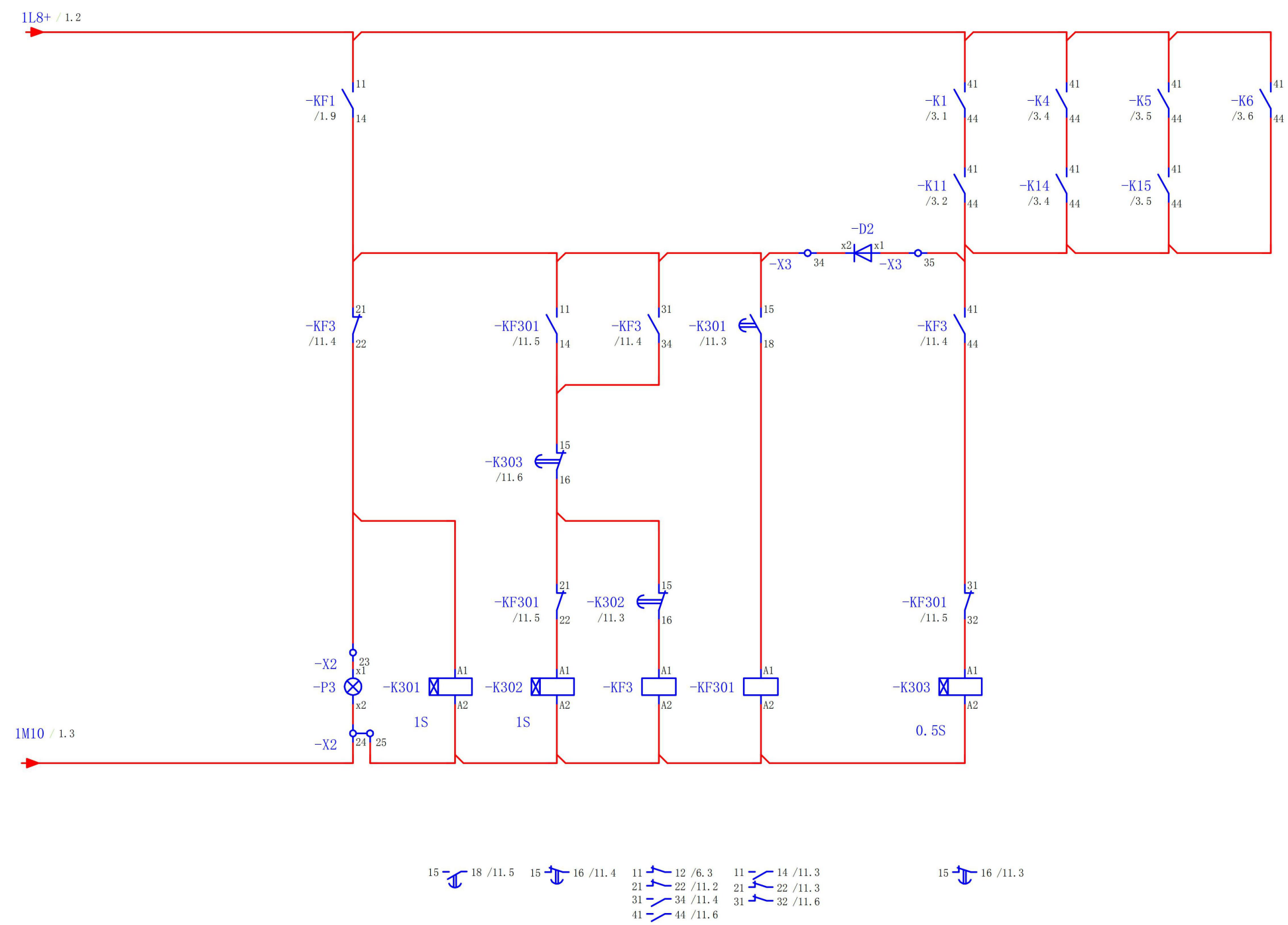
Open
Door

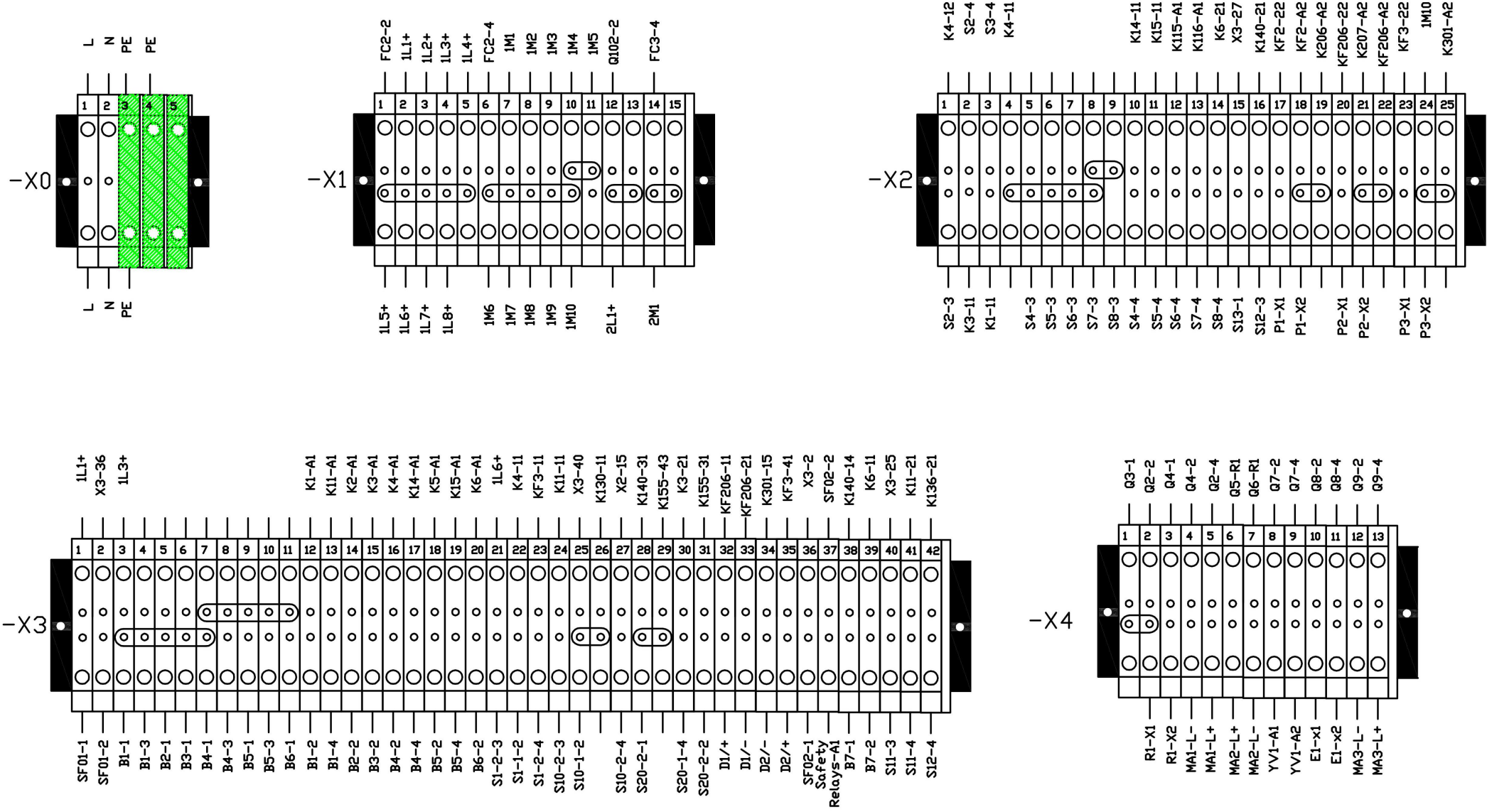


Conveyor Belt
Low Speed Reverse

Close
Door







Notice:
In this device,X3-36 and
X3-37 now use short
shorting cap